



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - JIS SCPH 32-CF

Standard Specification for Steel Castings for Pressure Purposes

Group - Ferrous Mild Steel Alloys

Sub Group - JIS SCPH 32-CF Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.150 max.	Normalizing or Quenching or Solution Annealing	
Silicon	Si %	0.600 max.		
Manganese	Mn %	0.300 - 0.600		
Phosphorus	P %	0.030 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	1.900 - 2.600		
Molybdenum	Mo %	0.900 - 1.200		
Nickel	Ni %	0.500 max.		
Copper	Cu %	0.500 max.		
Tungsten	W %	0.100 max.		
Iron	Fe %	Balance	Mechanical Properties Tensile Strength in Mpa 410 min. Yield Strength in Mpa 205 min. Elongation in % 19 min. Reduction of Area in % - Hardness in HB - Impact in Joule -	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
EN 10213 G17CrMo9-10	BS	British	Plate, Tubes and Forging
G17CrMo9-10	ISO	International	Casting
1.7379	ISO	International	Casting
15 CD9.10-M	AFNOR NF	France	Pump, Valve and Fitting
SCPH 32	JIS	Japan	Casting
A 217 Grade WC9	ASTM	USA	Casting
A 217 J21890	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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